



ARDEX B 40™

Trench Repair Mortar

Fast-Setting, Horizontal Concrete Repair Mortar

Portland cement-based, polymer modified, fast setting structural repair mortar

Accepts foot traffic in 2 hours, vehicular traffic in 6 hours Mixes with water only

Easy to apply – formable, pourable and pumpable

Installs from 1/2" to 9" (12.7 mm to 22.86 cm) neat

Suitable for overlays and full-depth repairs Freeze-thaw resistant

Suitable for normal service commercial, institutional and multi-unit residential applications

Use for exterior and interior concrete repair

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Description and Usage

ARDEX B 40™ Trench Repair Mortar Fast-Setting, Horizontal Concrete Repair Mortar is a formable, pumpable, pourable, Portland cement-based, polymer modified repair mortar for deteriorated exterior and interior concrete above, on or below grade. It can be used at depths ranging from 1/2" to 9" (12.7 mm to 22.86 cm) neat. ARDEX B 40 is fast-setting, allowing for foot traffic in as little as 2 hours and vehicular traffic in as little as 6 hours. It also is easy to apply and readily bonds to concrete. The resulting mortar has low shrinkage, resists delamination and produces a surface suitable for normal commercial, institutional and multi-unit residential traffic. Typical applications include plazas, parking garages and balconies.

Substrate Preparation

Repair areas must be saw cut in basic rectangular shapes to at least 1/2" (12.7 mm) in depth. The cuts should be made at approximately a 90° angle and should be slightly keyed. Chip out the concrete inside the cuts to a minimum depth of 1/2" (12.7 mm) until the area is squared or boxed in shape.

All substrates must be solid, thoroughly clean and free of oil, wax, grease, asphalt, existing patching materials, curing and sealing compounds, and any contaminant that might act as a bond breaker. Overwatered, frozen or otherwise weak concrete surfaces must also be cleaned down to sound, solid concrete by mechanical methods such as scarifying, scabbling or similar. Use mechanical methods such as scarifying, scabbling or similar in accordance with ICRI to create an exposed aggregate surface with a minimum surface profile of approximately 1/16" (1.6 mm) / ICRI concrete surface profile of 5 (CSP #5). Acid etching, solvents, sweeping compounds and sanding are not acceptable means of preparing the substrate.

Joints and Cracks

Dormant joints and dormant cracks greater than 1/16" (1.6 mm) should be filled with a two-part, low-viscosity, 100% solids, rigid crack and joint filler, such as ARDEX ARDIFIX™ or similar, in strict accordance with the installation instructions provided by the ARDEX Technical Service Department. Please note that the repair material must be sand broadcast to refusal to create a bonding surface for the ARDEX B 40. The filling of dormant cracks and dormant joints as described is recommended to help prevent telegraphing. However, should movement occur, cracks and joints will reappear.

In no case should expansion joints, isolation joints, construction joints or moving cracks be filled with ARDEX ARDIFIX. All moving joints and cracks must be carried up through the ARDEX B 40 by installing a flexible sealing compound specifically designed for use over moving joints, such as an ARDEX ARDISEAL™ RAPID PLUS or similar.

Recommended Tools

A 1/2" to 3/4" (12 to 19 mm) low-to-medium speed heavy-duty mixing drill, heavy gauge square box (butterfly) mixing paddle, mixing buckets, measuring container, margin trowel, wood or magnesium float, steel trowel and wood planking for forming where necessary. ARDEX B 40 also is suitable for mixing in forced action mortar mixers.

Priming

Prepared concrete must be primed for bonded application of ARDEX B 40. For priming with ARDEX BACA or ARDEX EP 2000, follow the application instructions in the appropriate ARDEX technical data sheet. Please note that ARDEX BACA is suitable for a surface primer only.

If ARDEX BACA is not used, use water to dampen the concrete until it is saturated thoroughly. When water is used, the goal is to saturate the pores of the concrete while leaving the surface free of liquid (SSD, Saturated Surface Dry). While the surface of the concrete must be dry and free of puddles, the pores of the concrete must be saturated with water. Installing the ARDEX B 40 over concrete that is dry can result in cracking and bond failure. Do not leave any bare spots. Brush or vacuum off puddles and excess liquid before installing.

Mixing and Application

Pre-dampen the inside of a 5 gallon pail or the inside of a clean mortar mixer, and remove any excess water. Add 3 quarts (+ / - 8 oz.) (2.66 to 3.0 L) of clean water, and slowly add one-third of a 50 lb. (22.7 kg) bag of ARDEX B 40. Once this is blended in, add the next third and so on until all the material is added. If mixing in a pail, mix with a low-to-medium speed drill and mixing paddle for approximately 3 minutes to a uniform lump-free consistency. If using a mortar mixer, mix for approximately 4 minutes until uniform and lump free. For both mixing methods, avoid over mixing, which may entrap air. If additional water is required, you may add up to 16 oz. (0.47 L) of additional mix water per bag. **Do not overwater.**

ARDEX B 40 is easy to apply to any prepared concrete surface using standard concrete practices. Once mixed, the pot life and working time are 10 to 20 minutes, depending on surface and ambient temperatures. All mixed material must be placed within this time.

Work a scrub coat of the mixed material into the primed or SSD concrete substrate, applying enough pressure to ensure good mortar-to-concrete contact. Apply the repair mortar while the scrub coat is still wet. If the scrub coat is allowed to dry, it must be removed mechanically and reapplied before applying the mortar. Once the mortar is applied, consolidate to remove any air pockets.

When pouring into closed forms, the repairs should be vibrated to ensure full contact and to establish bond with the substrate, as well as to ensure proper consolidation. Avoid over-vibration.

Steel trowel or brush/broom the mortar to the desired finish once it takes its initial set, giving consideration to any minimum surface profile that may be required for the installation of the intended finishing course. Cool ambient and

surface temperatures will slow the setting time, while high temperatures will accelerate it. Applications when temperatures are above 85°F (29°C) should follow the appropriate warm weather installation guidelines available from the ARDEX Technical Service Department.

Thickness of Installation

ARDEX B 40 can be installed from a minimum of 1/2" up to 9" neat (12.7 mm to 22.86 cm). For application depths greater than 9" (22.86 cm), including full depth repairs up to 12" (30.48 cm), extend ARDEX B 40 by adding 25 pounds (11.3 kg) of clean, uniformly graded, 1/4" to 3/8" (6 to 9 mm) pea gravel dampened to an SSD condition. Mix the ARDEX B 40 with water first, and then add the pea gravel and mix until the aggregate is uniformly coated.

Curing

Direct sunlight or wind may cause unwanted ARDEX B 40 surface drying.

Sealing, Coating, Leveling and ARDEX MC™ Moisture Control Systems

Once the repair has cured for a minimum of 6 hours it can be coated, topped or sealed as specified (for epoxy or urethane coatings installed at thicknesses of 1/4" or more, the minimum cure time for ARDEX B 40 is 24 hours). Do not use solvent-based sealers. Follow the installation instructions for the material being applied. The repaired area can then be put back into service as soon as the finishing course is ready to receive traffic.

ARDEX B 40 is suitable for full-depth slab repair and for pre-leveling prior to the installation of ARDEX self-leveling and patching materials and ARDEX MC™ Moisture Control Systems. For the installation of certain ARDEX products,

including all ARDEX topping materials, ARDEX EP 2000™ Substrate Preparation Epoxy Primer and all ARDEX MC Systems, the surface of the ARDEX B 40 must be prepared to a minimum ICRI concrete surface profile of 3 (CSP #3). Consult the ARDEX technical brochure for the product being installed to confirm profile requirements. Proper profile can be achieved as the ARDEX B 40 is roughed in or via mechanical preparation methods, such as shot blasting, once the product is cured.

While the minimum cure time for ARDEX B 40 is 6 hours, it is important to note that any heat generated by the hydration reaction of the ARDEX B 40 must dissipate prior to installing ARDEX products.

To view the toppings, underlayments, moisture control materials, dressings and sealers available from ARDEX, please visit www.ardexamericas.com.

Notes

The pot life and working time of ARDEX B 40 are 10 to 20 minutes at 70°F (21°C). Pot life and working time will vary with ambient temperatures.

ARDEX B 40 is intended for repairing and resurfacing exterior or interior concrete in institutional, commercial and multi-unit residential areas. For horizontal applications, use only for areas subject to normal foot and rubber-wheeled traffic.

Always install an adequate number of properly located test areas, including the finishes, to determine the suitability of the products for the intended use. As finishes vary, always contact and rely upon the finish manufacturer for specific directives such as maximum allowable moisture content, sealer selection and intended end use of the product.

Never mix with cement or additives other than ARDEX-approved products. Observe the basic rules of concrete work. Do not install below 50°F (10°C) surface and air temperatures. These temperatures must also be maintained during and for a minimum of 6 hours after the installation of ARDEX B 40. Install quickly if substrate is warm, and follow warm weather instructions available from the ARDEX Technical Service Department.

Dispose of container and residue in accordance with federal, state and local waste disposal regulations. Do not flush material down drains.

Precautions

Carefully read and follow all precautions and warnings on the product label. For complete safety information, please refer to the Material Safety Data Sheet available at www.ardexamericas.com.

Technical Data According to ARDEX Quality Standards

All data based on recommended mix ratio (neat) at 70°F (21°C). Physical properties are typical values and not specifications.

Mixing Ratio:	3 quarts (+ / - 8 oz.) (2.66 to 3.0 L) of water per 50 lb. (22.7 kg) bag
Coverage:	0.4 cu. ft. per 50 lb. bag (0.0113 m ³ per 22.7 kg bag) 9.6 sq. ft. per 50 lb. bag at 1/2" (12.7 mm) (0.890 m ² per 22.7 kg bag at 12.7 mm)
Compressive Strength (ASTM C109):	3 hours - 1,000 psi 1 day - 6300 psi 7 days - 9300 psi 28 days - 10,300 psi
Flexural Strength (ASTM C78):	7 days - 1200 psi 28 days - 1250 psi
Splitting Tensile Strength (ASTM C496):	7 days - 400 psi 28 days - 500 psi
Modulus of Elasticity:	28 days - 3.43 x 10(6)
Direct Tensile Bond Strength (ASTM D4541):	28 days - 400 psi
Slant Shear Bond Strength (ASTM C882):	1 day - 900 psi 7 days - 2400 psi
Mortar (Max Scaled Material):	25 cycles - Under evaluation 50 cycles - Under evaluation
Time of Setting (ASTM C191):	Initial Set 10 min. - 20 min Final Set 15 min.- 30 min
Length Change (ASTM C157, 28 days):	In Water 0.041 In Air -0.128
Scaling Resistance / Visual Rating (ASTM C672):	25 cycles - under evaluation 50 cycles - Under evaluation
Pot Life / Working Time:	10 - 20 minutes
Time to Traffic:	Foot - 2 hours Full, Including Rolling Loads - 6 hours
Coat or Seal:	Approx. 6 hours
Color:	Gray
Packaging:	50 lb. (22.7 kg) bag
Storage:	Store in a cool dry area. Do not leave bags exposed to direct sunlight. Keep from freezing.
Shelf Life:	1 year, if unopened.
Warranty:	ARDEX Engineered Cements Standard Limited Warranty applies.

Made in the USA by ARDEX Engineered Cements
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